AMMANN GROUP WORLDWIDE

20 REGIONAL HUBS & SUBSIDIARIES
9 MANUFACTURING FACILITIES & CENTRE OF COMPETENCE
12 WAREHOUSES
14 TRAINING CENTRES
200+ AGENCIES & SALES PARTNERS

AN INNOVATIVE FAMILY FIRM

Ammann is a world-leading supplier of mixing plants, machines and services to the construction industry, with core expertise in road-building and transportation infrastructure. Our strengths are the forthcoming approach of a family firm that has been operating for many years, coupled with our strong and well-established international presence. Since 1869, we have been setting benchmarks in the road-building industry, thanks to countless innovations and solutions that are as competitive as they are dependable.

True to our motto, “Productivity Partnership for a Lifetime,” we gear our activities to the needs and requirements of our customers around the globe. We are aware that plants and machines that prove their merits day after day under tough operating conditions are the only way to give our customers the critical, competitive edge they need. As you would expect, we provide a well-developed service network and reliable supply of spare parts, together with support throughout the lifetimes of the plants and machines that we offer.
Ammann is a world-leading supplier of mixing plants, machines and services to the construction industry, with core expertise in road-building and transportation infrastructure. Our strengths are the forthcoming approach of a family firm that has been operating for many years, coupled with our strong and well-established international presence. Since 1869, we have been setting benchmarks in the road-building industry, thanks to countless innovations and solutions that are as competitive as they are dependable.

GLOBAL DISTRIBUTION AND SERVICE NETWORK

- HEADQUARTERS
- REGIONAL HUBS
- SUBSIDIARIES
- MANUFACTURING FACILITIES & CENTRE OF COMPETENCE
- GLOBAL RETROFIT CENTRE
- WAREHOUSES
- TRAINING CENTRES
- AGENCIES & SALES PARTNERS
There is Ammann light compaction equipment for your most open – and tightest – jobsites. Regardless of the Ammann compaction tool utilised, you’ll find compaction power built into an efficiently sized, easy-to-operate machine.

**LIGHT EQUIPMENT**

**ELIMINATE PASSES**

ATR / ACR RAMMERS

- ATR 30
- ATR 60
- ATR 68
- ACR 70 D

APF VIBRATORY PLATES

- APF 10/33
- APF 12/40
- APF 12/33
- APF 15/40
- APF 15/50
- APF 20/50

APA ADD-ON COMPACTORS

- APA 20/30
- APA 20/40
- APA 55/46
- APA 55/56
- APA 55/64
- APA 72/74
- APA 75/74
- APA 75/74 2M
- APA 100/88
- APA 100/88 2M

ARW WALK-BEHIND ROLLER

- ARW 65
### APPLICATIONS

<table>
<thead>
<tr>
<th>MACHINE MODEL</th>
<th>THICK PAVEMENT BLOCKS &gt; 10 cm (3.9 in)</th>
<th>SMALL PAVEMENT BLOCKS &lt; 10 cm (3.9 in)</th>
<th>ASPHALT WITH WATER SPRINKLER SYSTEM</th>
<th>SAND / GRAVEL</th>
<th>MIXED SOIL</th>
<th>COHESIVE SOIL</th>
<th>HUMID SOIL</th>
<th>ROCKFILL</th>
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<tbody>
<tr>
<td>ATR 30</td>
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<tr>
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<tr>
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<td>√</td>
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<td>15 cm (5.9 in)</td>
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<tr>
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<td>√</td>
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<td>APF 15/40</td>
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<td>APF 15/50</td>
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<tr>
<td>APR 22/40 &amp; APR 22/50</td>
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</tr>
<tr>
<td>APR 25/40 &amp; 25/50</td>
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<td>√</td>
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<td>25 cm (9.8 in)</td>
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</tr>
<tr>
<td>APR 30/50 &amp; 30/60</td>
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<td>√</td>
<td>o</td>
<td>40 cm (15.7 in)</td>
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<td>o</td>
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<td>–</td>
</tr>
<tr>
<td>APR 49/20</td>
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<td>√</td>
<td>o</td>
<td>50 cm (19.7 in)</td>
<td>45 cm (17.7 in)</td>
<td>20 cm (7.9 in)</td>
<td>15 cm (5.9 in)</td>
<td>–</td>
</tr>
<tr>
<td>APR 59/20</td>
<td>√</td>
<td>o</td>
<td>o</td>
<td>55 cm (21.6 in)</td>
<td>50 cm (19.7 in)</td>
<td>25 cm (9.8 in)</td>
<td>20 cm (7.9 in)</td>
<td>–</td>
</tr>
<tr>
<td>APH 50/75</td>
<td>√</td>
<td>√</td>
<td>o</td>
<td>50 cm (19.7 in)</td>
<td>45 cm (17.7 in)</td>
<td>20 cm (7.9 in)</td>
<td>15 cm (5.9 in)</td>
<td>–</td>
</tr>
<tr>
<td>APH 60/85</td>
<td>√</td>
<td>o</td>
<td>o</td>
<td>60 cm (23.6 in)</td>
<td>45 cm (17.7 in)</td>
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<td>15 cm (5.9 in)</td>
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</tr>
<tr>
<td>APH 55/75</td>
<td>√</td>
<td>√</td>
<td>o</td>
<td>50 cm (19.7 in)</td>
<td>45 cm (17.7 in)</td>
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<td>15 cm (5.9 in)</td>
<td>–</td>
</tr>
<tr>
<td>APH 65/85</td>
<td>√</td>
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<td>o</td>
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<td>60 cm (23.6 in)</td>
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<tr>
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<td>30 cm (11.8 in)</td>
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</tr>
<tr>
<td>APH 110–95</td>
<td>√</td>
<td>–</td>
<td>o</td>
<td>65 cm (25.6 in)</td>
<td>80 cm (31.1 in)</td>
<td>65 cm (25.6 in)</td>
<td>40 cm (15.7 in)</td>
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</tr>
<tr>
<td>ARW 65</td>
<td>–</td>
<td>–</td>
<td>√</td>
<td>20 cm (7.9 in)</td>
<td>15 cm (5.9 in)</td>
<td>20 cm (7.9 in)</td>
<td>20 cm (7.9 in)</td>
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</tr>
<tr>
<td>APA 20/30</td>
<td>o</td>
<td>o</td>
<td>–</td>
<td>35 cm (13.8 in)</td>
<td>30 cm (11.8 in)</td>
<td>40 cm (15.7 in)</td>
<td>40 cm (15.7 in)</td>
<td>–</td>
</tr>
<tr>
<td>APA 20/40</td>
<td>o</td>
<td>o</td>
<td>–</td>
<td>30 cm (11.8 in)</td>
<td>25 cm (9.8 in)</td>
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<td>35 cm (13.8 in)</td>
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</tr>
<tr>
<td>APA 55/46</td>
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<td>65 cm (25.6 in)</td>
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</tr>
<tr>
<td>APA 55/56</td>
<td>o</td>
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<td>60 cm (23.6 in)</td>
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</tr>
<tr>
<td>APA 55/64</td>
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<td>o</td>
<td>–</td>
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<td>50 cm (19.7 in)</td>
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<td>55 cm (21.6 in)</td>
<td>–</td>
</tr>
<tr>
<td>APA 72/74</td>
<td>o</td>
<td>–</td>
<td>–</td>
<td>60 cm (23.6 in)</td>
<td>55 cm (21.6 in)</td>
<td>55 cm (21.6 in)</td>
<td>55 cm (21.6 in)</td>
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</tr>
<tr>
<td>APA 75/74</td>
<td>o</td>
<td>–</td>
<td>–</td>
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<td>65 cm (25.6 in)</td>
<td>65 cm (25.6 in)</td>
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</tr>
<tr>
<td>APA 75/74 2M</td>
<td>o</td>
<td>–</td>
<td>–</td>
<td>60 cm (23.6 in)</td>
<td>65 cm (25.6 in)</td>
<td>65 cm (25.6 in)</td>
<td>65 cm (25.6 in)</td>
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</tr>
<tr>
<td>APA 100/88</td>
<td>o</td>
<td>–</td>
<td>–</td>
<td>80 cm (31.5 in)</td>
<td>90 cm (31.4 in)</td>
<td>100 cm (39.4 in)</td>
<td>90 cm (31.4 in)</td>
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</tr>
<tr>
<td>APA 100/88 2M</td>
<td>o</td>
<td>–</td>
<td>–</td>
<td>85 cm (33.5 in)</td>
<td>90 cm (31.4 in)</td>
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<tr>
<td>ARR 1575</td>
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<td>–</td>
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</tr>
<tr>
<td>ARR 1585</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>25 cm (9.8 in)</td>
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<td>20 cm (7.9 in)</td>
<td>20 cm (7.9 in)</td>
<td>–</td>
</tr>
</tbody>
</table>

Figures in cm represent theoretical compaction depth under ideal soil conditions (compaction capacities differ due to unpredictable soil conditions).

**Symbols:**
- √ = SUITABLE
- o = SUITABLE WITH RESTRICTIONS
- – = NOT SUITABLE
THICK PAVEMENT BLOCKS
WITH VULCOLLAN MAT

SMALL PAVEMENT BLOCKS
WITH VULCOLLAN MAT

ASPHALT
RECOMMENDABLE WITH
WATER SPRINKLER SYSTEM

SAND / GRAVEL
MIXED SOIL

COHESIVE SOIL
HUMID SOIL
ROCKFILL

COHESIVE SOIL
HUMID SOIL
Ammann Rammers feature the best forward-movement in the industry, helping contractors in all applications work productively and ultimately achieve compaction targets. The forward-moving ability makes them the tool of choice for contractors and rental agencies.

The rammers also are so easy to use that operators of all experience levels are able to perform productively. They are more comfortable, too, because of the reduced-vibration handle. That lessens fatigue and ultimately proves to be another productivity booster.

**APPLICATIONS**
- Trench compaction
- Back filling
- Pipe work
- Foundation work
- Patch work on roads
- Confined areas

**PRODUCTIVITY**
- Balanced weight distribution and good forward movement
- Machine is easy to guide
- Large selection of rammer base plates
  - Base plates available for every application
- Long service life of engines and machines
  - Machine can be used for longer
- Low fuel requirements
  - One tank lasts for up to four hours of operation
- Flexible fuel selection is possible
  - Both petrol and diesel engines can be used

**ERGONOMICS**
- Low hand-arm vibration values
  - Long machine use with no risk of Raynaud’s syndrome (“white finger disease”)
- Open guide handle
  - Clear view of the base plate at all times during operation and usable for all sides.
- Height-adjustable machine
  - Guide pipe and guide handle can be adjusted for comfortable operation

**SERVICEABILITY**
- Daily maintenance possible without tools
- Preventive maintenance to protect the machine can be carried our anywhere
- Air filters with self-cleaning effect and optionally available cyclone pre-filter
  - Long machine service life and therefore good life cycle costs

“Ammann ATR / ACR Rammers are easy to operate, regardless of the experience level of the operator.”
<table>
<thead>
<tr>
<th>Model</th>
<th>Machine Weight</th>
<th>Foot Width</th>
<th>Max. Centrifugal Force</th>
</tr>
</thead>
<tbody>
<tr>
<td>ATR 30</td>
<td>28 / 29 kg (62 / 64 lb)</td>
<td>80 / 130 mm (3 / 5 in)</td>
<td>2 kN (0.45 lbf)</td>
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<tr>
<td>ATR 60 C</td>
<td>62 kg (137 lb)</td>
<td>280 mm (11 in)</td>
<td>11.5 kN (2.6 lbf)</td>
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<tr>
<td>ATR 60 P</td>
<td>62 kg (137 lb)</td>
<td>280 mm (11 in)</td>
<td>11.5 kN (2.6 lbf)</td>
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<tr>
<td>ATR 68 C</td>
<td>68 kg (150 lb)</td>
<td>280 mm (11 in)</td>
<td>13 kN (2.9 lbf)</td>
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<tr>
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<td>68 kg (150 lb)</td>
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<td>13 kN (2.9 lbf)</td>
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<tr>
<td>ACR 70 D</td>
<td>83 kg (183 lb)</td>
<td>280 mm (11 in)</td>
<td>16 kN (3.1 lbf)</td>
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</tbody>
</table>
“With its wide range of vibratory plates, Ammann offers the perfect plate for every application.”
Ammann Vibratory Plate Compactors are ready for any situation. The product line ranges from a light 54 kg to a much heavier 825 kg – with many models in between.

All Ammann plates are easy to operate, making them ideal for rental fleets. They also are versatile, with an ability to easily adjust to varied applications. Many are available with diesel or petrol engines. When it comes to production, some of these machines move as quickly as soil compactors. They are high-climbers, too, with various models performing on grades as steep as 30 per cent.

AMMANN VIBRATORY PLATE COMPACTORS ARE DEVIDE INTO THREE CATEGORIES

APF-SERIES
FORWARD MOVING VIBRATORY PLATES

APR-SERIES
REVERSIBLE VIBRATORY PLATES

APH-SERIES
FULLY HYDROSTATIC REVERSIBLE VIBRATORY PLATES

APPLICATIONS
- Compaction in confined areas
- Earthwork
- Asphalt and paving
- Light to medium patchwork
- Pipeline and trench construction
- Landscaping and gardening

VERSATILITY FOR THE RENTAL MARKET
Ammann Vibratory Plates provide a great range of weights and varied vibratory features to match many applications. The compact machine dimensions and easy upkeep make it ideal for rental companies as well as contractors and landscapers.

THE HANDLE
The standard guide handle is vibration isolated to reduce stress on the operator. It also is foldable and removable, a crucial feature when working in confined areas or during transport.

CONTROL
The vibratory plates have different exciter systems but a common thread runs through all: easy operator control. That includes when changing directions or working on steep grades.
APF VIBRATORY PLATES
FORWARD MOVING VIBRATORY PLATES

PRODUCTIVITY
Large exciter unit
Boosts power, speed, climbing ability and machine life
Toolless mountable water tanks
Enable simple refilling
Toolless mountable rubber mats
Provide quick changes when it’s time for a new application

ERGONOMICS
Low HAV levels (below 2.5 m/sec²)
Protect the operator from unwanted vibration
Quick and easy mounting of options (water tank, Vulcolan mat, transport wheels)
Make the most of operator and machine time
Machine frame that enables secure grip
Helps the operator control the machine, even in difficult spaces and confined areas

SERVICEABILITY
Maintenance-free exciter system
Reduces wear and maintenance costs.
Full engine frame
Protects against damage on the jobsite or during transport
Toolless daily maintenance
Fast and convenient for optimal uptime
## Product Specifications

<table>
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<tr>
<th>Model</th>
<th>PETROL</th>
<th>PETROL</th>
<th>PETROL</th>
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<td>69 kg (152 lb)</td>
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<td>100 Hz (6000 vpm)</td>
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<th>PETROL</th>
<th>PETROL</th>
<th>DIESEL</th>
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<td>80 kg (176 lb)</td>
<td>84 kg (185 lb)</td>
<td>88 kg (194 lb)</td>
<td>106 kg (234 lb)</td>
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<td>500 mm (19.7 in)</td>
<td>500 mm (19.7 in)</td>
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<td>100 Hz (6000 vpm)</td>
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<tr>
<td><strong>APF 20/50</strong></td>
<td>15 kN (3.4 lbf)</td>
<td>15 kN (3.4 lbf)</td>
<td>20 kN (4.5 lbf)</td>
<td>20 kN (4.5 lbf)</td>
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</tbody>
</table>
APR VIBRATORY PLATES

REVERSIBLE VIBRATORY PLATES

**PRODUCTIVITY**

**Powerful machines**
High compaction forces deliver the best results

**Optimised base plate**
Design enables higher speed and therefore faster coverage

**Hydraulic forward and reverse drive**
Provides simple and precise machine control, even in confined spaces

**Optional paving pad**
For careful work on paving blocks

**ERGONOMICS**

**Low-vibration guide handle**
Industry-leading HAV values below 2.5 m/sec² protect operator and eliminate need for time-consuming record keeping

**Open guide handle**
Optimises manoeuvrability and prevents damage

**Central single-point suspension**
Enhances safety through simple transport

**SERVICEABILITY**

**Low-wear exciter unit**
Extended service intervals reduce customer service costs.

**Simplified maintenance work**
QR codes show proper maintenance and minimise downtime

**Solid protection frame**
Improved protective engine frame with higher durability and excellent access to daily maintenance points
<table>
<thead>
<tr>
<th>MODEL</th>
<th>PETROL</th>
<th>DIESEL</th>
<th>DIESEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>APR 22/40</td>
<td>123 kg (271 lb)</td>
<td>100 kg (220 lb)</td>
<td>135 kg (298 lb)</td>
</tr>
<tr>
<td>APR 22/50</td>
<td>135 kg (298 lb)</td>
<td>108 kg (238 lb)</td>
<td>144 kg (317 lb)</td>
</tr>
<tr>
<td>APR 25/40</td>
<td>400 / 500 mm (15.7 / 19.7 in)</td>
<td>400 / 500 mm (15.7 / 19.7 in)</td>
<td>380 / 400 mm (14.9/15.7 in)</td>
</tr>
<tr>
<td>APR 22/40</td>
<td>98 Hz (5800 vpm)</td>
<td>98 Hz (5800 vpm)</td>
<td>95 Hz (5700 vpm)</td>
</tr>
<tr>
<td>APR 22/50</td>
<td>24 kN (4.9 lbf)</td>
<td>24 kN (4.9 lbf)</td>
<td>24 kN (5.4 lbf)</td>
</tr>
<tr>
<td>APR 30/50</td>
<td>215 kg (473 lb)</td>
<td>199 kg (439 lb)</td>
<td>260 kg (573 lb)</td>
</tr>
<tr>
<td>APR 30/60</td>
<td>242 kg (534 lb)</td>
<td>209 kg (461 lb)</td>
<td>275 kg (606 lb)</td>
</tr>
<tr>
<td>APR 30/60</td>
<td>500 / 600 mm (19.7 / 23.6 in)</td>
<td>500 / 600 mm (19.7/23.6 in)</td>
<td>600 mm (23.6 in)</td>
</tr>
<tr>
<td>APR 40/60</td>
<td>90 Hz (5400 vpm)</td>
<td>90 Hz (5400 vpm)</td>
<td>85 Hz (5100 vpm)</td>
</tr>
<tr>
<td>APR 40/60</td>
<td>32 kN (5.4 lbf)</td>
<td>32 kN (5.4 lbf)</td>
<td>41 kN (9.2 lbf)</td>
</tr>
<tr>
<td>APR 49/20</td>
<td>424 kg (934.8 lb)</td>
<td>440 kg (970 lb)</td>
<td>440 kg (970 lb)</td>
</tr>
<tr>
<td>APR 59/20</td>
<td>450/600/750 mm (17.7/23.6/29.5 in)</td>
<td>450/600/750 mm (17.7/23.6/29.5 in)</td>
<td>65 Hz (3900 vpm)</td>
</tr>
<tr>
<td>APR 59/20</td>
<td>65 Hz (3900 vpm)</td>
<td>65 Hz (3900 vpm)</td>
<td>59 kN (13 lbf)</td>
</tr>
</tbody>
</table>
APH VIBRATORY PLATES
FULLY HYDROSTATIC REVERSIBLE VIBRATORY PLATES

PRODUCTIVITY
Large machine stroke
Results in compaction output with a high depth effect
Fully hydraulic drive
Good machine controllability
Tripple-shaft technology
Good gradeability effect and very good operating behaviour even on wet and cohesive substrate

ERGONOMICS
 Orbitrol control
Makes accurate work possible despite the machine’s large mass
Fixation points
Cleverly design of machine frame enables easier machine fixation and higher safety during transport
Low-vibration guide handle
Industry-leading HAV values below 2.5 m/sec² protect operator and eliminate need for time-consuming record keeping

SERVICEABILITY
Daily maintenance possible without tools
Preventive maintenance to protect the machine can be carried out anywhere
Highly accessible engine
Ideal for speedy maintenance
Fully hydraulic drive
No centrifugal clutch and no V belt and therefore no wear and tear
COMPACtion technology

The APH vibratory plates can be equipped with the well-known Ammann ACE (Ammann Compaction Expert) system, developed for larger Ammann compactors but adjusted to fit the APH line. ACE\textsuperscript{econ} continuously monitors compaction levels to the operator, boosting efficiencies – especially when compacting large areas. ACE\textsuperscript{force} monitors and can automatically adjust compaction force to provide efficiency and avoid surface damage from over-compaction of sensitive areas.

TRIPLE-SHAFT EXCITER SYSTEM

Ammann developed a triple-shaft exciter system for its APH products, the largest offered. This makes the machines easier to operate while increasing the power and compaction forces. The system keeps plate movement consistent, which in turn enables smooth travel – even through heavy, cohesive soils – and helps effortlessly overcome steep grades. APH machines even can climb while backfilling saturated areas – work that can leave competitive products at a standstill.
<table>
<thead>
<tr>
<th>Machine Type</th>
<th>Fuel Type 1</th>
<th>Fuel Type 2</th>
<th>Fuel Type 3</th>
<th>Fuel Type 4</th>
</tr>
</thead>
<tbody>
<tr>
<td>APH 50/75</td>
<td>DIESEL</td>
<td>DIESEL</td>
<td>DIESEL</td>
<td>DIESEL</td>
</tr>
<tr>
<td>Machine Weight</td>
<td>357 kg (787 lb)</td>
<td>358 kg (789 lb)</td>
<td>472 kg (1041 lb)</td>
<td>491 kg (1082 lb)</td>
</tr>
<tr>
<td>Machine Width</td>
<td>600/750 mm (23.6/29.5 in)</td>
<td>600/750 mm (23.6/29.5 in)</td>
<td>700/850 mm (27.6/33.5 in)</td>
<td>700/850 mm (27.6/33.5 in)</td>
</tr>
<tr>
<td>Max. Vibration Frequency</td>
<td>70 Hz (4200 vpm)</td>
<td>70 Hz (4200 vpm)</td>
<td>69 Hz (4140 vpm)</td>
<td>55 Hz (3300 vpm)</td>
</tr>
<tr>
<td>Max. Centrifugal Force</td>
<td>50 kN (11240 lbf)</td>
<td>55 kN (12364 lbf)</td>
<td>60 kN (13488 lbf)</td>
<td>65 kN (14612 lbf)</td>
</tr>
<tr>
<td>APH 85/95</td>
<td>PETROL</td>
<td>DIESEL</td>
<td>DIESEL</td>
<td>DIESEL</td>
</tr>
<tr>
<td>Machine Weight</td>
<td>740 kg (1631 lb)</td>
<td>760 kg (1676 lb)</td>
<td>825 kg (1830 lb)</td>
<td>747 kg (1647 lb)</td>
</tr>
<tr>
<td>Machine Width</td>
<td>650/800/950 mm (25.6/31.5/37.4 in)</td>
<td>650/800/950 mm (25.6/31.5/37.4 in)</td>
<td>650/800/950 mm (25.6/31.5/37.4 in)</td>
<td>650/800 mm (26.6/31.5 in)</td>
</tr>
<tr>
<td>Max. Vibration Frequency</td>
<td>52 Hz (3120 vpm)</td>
<td>52 Hz (3120 vpm)</td>
<td>48 Hz (2880 vpm)</td>
<td>46 Hz (2760 vpm)</td>
</tr>
<tr>
<td>Max. Centrifugal Force</td>
<td>85 kN (19109 lbf)</td>
<td>85 kN (19109 lbf)</td>
<td>110 kN (24729 lbf)</td>
<td>63 kN (14163 lbf)</td>
</tr>
</tbody>
</table>
Working on a particularly challenging compaction jobsite? It might be time for an Ammann Add-On Compactor.

The add-ons fit on excavators, which use their reach to compact in hard-to-access places such as deep, narrow trenches and particularly steep grades. They also can provide more power than walk-behind compactors.

**APPLICATIONS**
- Pipeline construction
- Development areas
- Embankment and slope compaction
- Narrow work spaces, manhole compaction
- Structure backfill work
- Landfill construction
- Railroad construction

**PRODUCTIVITY**
- Compaction depths of up to one metre
  Enables large dump heights and therefore speedy working.
- Supports compaction on inclines
  Other machines slide where the APA keeps on compacting.
- Robust machine design
  APA machines have a long service life.
- Ammann ACE for maximum efficiency
  Intelligent compaction ACE is available for the large Add-On compactors, boosting your productivity with every shift.

**ERGONOMICS**
- Quick coupling solutions
  Enables faster switching between buckets and compactors.
- Trench work without emission problems and no danger from falling elements
  Ensures safe working conditions.

**SERVICEABILITY**
- Protected hoses
  Robust machine quality for a long service life.
- Maintenance-free machine
  No maintenance required.

"The quick coupling system makes your machine ready for action in seconds, increasing your productivity on a daily basis."
### APA 20/30

<table>
<thead>
<tr>
<th>OPERATION WEIGHT CECE</th>
<th>160 kg (353 lb)</th>
<th>170 kg (375 lb)</th>
<th>370 kg (816 lb)</th>
<th>385 kg (849 lb)</th>
<th>400 kg (882 lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MACHINE WIDTH</td>
<td>300 mm (11.8 in)</td>
<td>400 mm (15.7 in)</td>
<td>460 mm (18.1 in)</td>
<td>560 mm (22 in)</td>
<td>640 mm (25 in)</td>
</tr>
<tr>
<td>MAX. VIBRATION FREQUENCY</td>
<td>60 Hz (3600 vpm)</td>
<td>60 Hz (3600 vpm)</td>
<td>45 Hz (3375 vpm)</td>
<td>45 Hz (3375 vpm)</td>
<td>60 Hz (3600 vpm)</td>
</tr>
<tr>
<td>MAX. CENTRIFUGAL FORCE</td>
<td>20 kN (4.5 lbf)</td>
<td>20 kN (4.5 lbf)</td>
<td>55 kN (12.3 lbf)</td>
<td>55 kN (12.3 lbf)</td>
<td>55 kN (12.3 lbf)</td>
</tr>
</tbody>
</table>

* with mechanical positioner

### APA 20/40

<table>
<thead>
<tr>
<th>OPERATION WEIGHT CECE</th>
<th>160 kg (353 lb)</th>
<th>170 kg (375 lb)</th>
<th>370 kg (816 lb)</th>
<th>385 kg (849 lb)</th>
<th>400 kg (882 lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MACHINE WIDTH</td>
<td>300 mm (11.8 in)</td>
<td>400 mm (15.7 in)</td>
<td>460 mm (18.1 in)</td>
<td>560 mm (22 in)</td>
<td>640 mm (25 in)</td>
</tr>
<tr>
<td>MAX. VIBRATION FREQUENCY</td>
<td>60 Hz (3600 vpm)</td>
<td>60 Hz (3600 vpm)</td>
<td>45 Hz (3375 vpm)</td>
<td>45 Hz (3375 vpm)</td>
<td>60 Hz (3600 vpm)</td>
</tr>
<tr>
<td>MAX. CENTRIFUGAL FORCE</td>
<td>20 kN (4.5 lbf)</td>
<td>20 kN (4.5 lbf)</td>
<td>55 kN (12.3 lbf)</td>
<td>55 kN (12.3 lbf)</td>
<td>55 kN (12.3 lbf)</td>
</tr>
</tbody>
</table>

* with mechanical positioner

### APA 55/46

<table>
<thead>
<tr>
<th>OPERATION WEIGHT CECE</th>
<th>950 kg (2094 lb)</th>
<th>950 kg (2094 lb)</th>
<th>950 kg (2094 lb)</th>
<th>1170 kg (2579 lb)</th>
<th>1170 kg (2579 lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MACHINE WIDTH</td>
<td>740 mm (29.0 in)</td>
<td>740 mm (29.0 in)</td>
<td>740 mm (29.0 in)</td>
<td>880 mm (34.7 in)</td>
<td>880 mm (34.7 in)</td>
</tr>
<tr>
<td>MAX. VIBRATION FREQUENCY</td>
<td>36 Hz (2700 vpm)</td>
<td>36 Hz (2700 vpm)</td>
<td>36 / 55 Hz (2700 / 3300 vpm)</td>
<td>36 Hz (2700 vpm)</td>
<td>36 / 55 Hz (2700 / 3300 vpm)</td>
</tr>
<tr>
<td>MAX. CENTRIFUGAL FORCE</td>
<td>72 kN (16.2 lbf)</td>
<td>82 kN (18.4 lbf)</td>
<td>75 / 40 kN (16.8 / 9 lbf)</td>
<td>110 kN (24.7 lbf)</td>
<td>100 / 55 kN (22.5 / 12.3 lbf)</td>
</tr>
</tbody>
</table>

* with mechanical positioner
Ammann Walk-Behind Rollers combine two applications in a single machine. The operator chooses whether to utilise a high-amplitude setting for work on gravel/soil or a low-amplitude setting for asphalt and bituminous materials.

The walk-behind rollers are offered with two alternative diesel engine types. Both deliver great power to the machine and fulfill global emission standards worldwide.

**APPLICATIONS**
- Soil and blacktop
- Repair work
- Road construction
- Foundation work
- Civil engineering
- Landscaping

**PRODUCTIVITY**
2 amplitude settings
Enables different applications such as asphalt work or compaction work on substructures or non-bonded base layers.

**ERGONOMICS**
Dead man handle
Operators work in safety.

Automatic parking brake
Prevents the machine from rolling away.

Height-adjustable guide handle
Optimises operating comfort for operators of any height.

Maximum reversing speed reduced to 2.5 km/h
Enables controlled working in reverse mode.

**SERVICEABILITY**
Simplified maintenance work
Daily maintenance work does not require special tools.

Drive without wear parts
The fully hydraulic drive system works without a high-maintenance centrifugal clutch and V belt.

“*The Ammann ARW Walk-Behind Rollers bring the features of two separate machine in just one tool. Applications on asphalt and soil are no problem with these powerful compactors.***"
<table>
<thead>
<tr>
<th>Specification</th>
<th>HATZ</th>
<th>YANMAR</th>
</tr>
</thead>
<tbody>
<tr>
<td>Machine Weight</td>
<td>719 kg (1585 lb)</td>
<td>712 kg (1569 lb)</td>
</tr>
<tr>
<td>Drum Width</td>
<td>650 mm (25.6 in)</td>
<td>650 mm (25.6 in)</td>
</tr>
<tr>
<td>Max. Vibration Frequency</td>
<td>60 Hz (3300 vpm)</td>
<td>60 Hz (3300 vpm)</td>
</tr>
<tr>
<td>Max. Centrifugal Force</td>
<td>11 / 21 kN (2.9 / 4 lbf)</td>
<td>11 / 21 kN (2.9 / 4 lbf)</td>
</tr>
</tbody>
</table>
Rammax invented the trench roller product more than 40 years ago, and benchmarks have always been set to improve efficiencies. Today, Ammann is the only manufacturer to still offer both articulated and skid-steered trench rollers. The longevity of the product line and the continuation of the versions prove Ammann’s commitment to this market.

Trench rollers, also called multipurpose compactors, perform well in cohesive soil types, such as clays, that can be very difficult to compact. The Trench Rollers 1575 and 1585 are able to overcome the high moisture content in clays through their extreme compaction energy and the kneading effect of their padfoot drums.

**ARR TRENCH ROLLERS**

**APPLICATIONS**
- Pipeline construction
- Commercial, residential and industrial development
- Structure backfill work
- Confined work spaces
- Electric and cable installation
- Dumpsite and landfill jobsites

**PRODUCTIVITY**
- High compaction output
  Faster compaction of thicker layers with less passes.
- Articulated joint with oscillation
  Higher tractionability and increased surface coverage and quality.
- Drum extensions
  Adaptation of machine width according to job-site needs.

**ERGONOMICS**
- Simple Remote control
  Intuitive machine control in a safe distance even with unskilled Operator.
- Infra-Red remote control
  High safety once the machine is out of view it stops.
- Solar Power Cells on Remote control
  Machine is always ready to work without additional Remote control charging.

**SERVICEABILITY**
- Maintenance friendly design
  Easy and fast daily maintenance.
- Accessible service points
  Perfect access to service points.
- Maintenance free parts
  Reduced risk of machine damage.

“"The machines perform effectively and quickly on less challenging soils, too.”"
<table>
<thead>
<tr>
<th>Specification</th>
<th>ARR 1575</th>
<th>ARR 1585</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Operation weight</strong></td>
<td>1340 / 1440 kg (2950 / 3170 lb)</td>
<td>1305 / 1395 kg (2880 / 3080 lb)</td>
</tr>
<tr>
<td><strong>Drum width</strong></td>
<td>640 / 850 mm (25.2 / 33.46 in)</td>
<td>630 / 850 mm (24.8 / 33.46 in)</td>
</tr>
<tr>
<td><strong>Max. vibration frequency</strong></td>
<td>40 Hz (2400 vpm)</td>
<td>30 Hz (1800 vpm)</td>
</tr>
<tr>
<td><strong>Max. vibration amplitude</strong></td>
<td>0.6 / 1.1 mm (0.024 / 0.043 in)</td>
<td>2.4 mm (0.7 in)</td>
</tr>
<tr>
<td><strong>Max. centrifugal force</strong></td>
<td>75 / 36 kN (16.8 / 8.1 lbf)</td>
<td>86 kN (19.3 lbf)</td>
</tr>
</tbody>
</table>
No matter where you are, Ammann-trained technicians and parts are nearby. Ammann dealers provide well-trained service technicians who can help you, whether it’s an emergency or time for preventive maintenance. The vast Ammann network ensures there is a nearby technician who understands your language and your technical needs. Parts availability and ease of ordering are always Ammann priorities.

### HOTLINE SUPPORT
Ammann experts are ready to answer your technical questions 24 hours a day, seven days a week. The hotline team is highly trained and experienced. Representatives can talk you through the challenges – in various languages – to help keep your machine productive.

### SERVICE APP
The service app for Ammann machines impresses machine operators who are already benefiting from the advantages of the free application. The easy-to-use app provides machine operators working on site quick and uncomplicated access to machine documentation.

### SERVICE VIDEOS
Sometimes a video tells the story best. That’s why you’ll find a variety of service videos that walk you through service and maintenance processes.

### QR CODE
Many maintenance kits feature QR codes that link to videos with helpful demonstrations that walk you or your technician through the process. The videos tell the story without dialogue so customers anywhere in the world can understand.
AMMANN SERVICELINK

SERVICELINK
THE DIGITAL FLEET MANAGEMENT SOLUTION

Manage your equipment – anytime, anywhere – with Ammann ServiceLink. This comprehensive fleet system provides key data for light compaction equipment, heavy compaction machines and asphalt pavers. You can choose which machines to track.

- Ammann ServiceLink utilises telematics that give you the locations of the machines, hours of usage and other essential information. You’ll have access to data that will keep your machines running – and make them more productive, too.
- Ammann ServiceLink makes it easy to plan and schedule the maintenance that protects your fleet.

HIGHLIGHTS
- Easy to manage
- Light equipment does not require a machine battery
- Great for rental fleets
- GPS tracking for location, efficiency and productivity information for a jobsite
- Full machine telematics to assess machine usage, fuel burn and idle time
- Machine documentation to help analyse and improve processes
- Easy management of service intervals and maintenance planning
If Ammann machine training was summarised in a single word, it might well be “comprehensive.” The training includes multiple expertise levels and modules to benefit all skill levels.

TRAINING WORLDWIDE
Ammann product and application experts are ready to provide the training you need, no matter where you are. The global nature of Ammann ensures an expert is always near you – ready to offer instruction that ranges from the basics to the specifics relevant to your geographic area. The training can take place at an Ammann facility, your business – or even on a jobsite.

KEY TEACHING THEMES CONNECT ALL EFFORTS, NO MATTER WHERE THEY OCCUR
A good balance. Training often combines a traditional classroom setting with hands-on machine experience. Ammann application experts also can offer instruction on your jobsite.

Training typically includes students from other industry businesses. Participants say conversations with their peers – and learning how they overcome challenges – are other key benefits.

Learn in your language. Lessons are taught in many languages, ensuring your team understands key terms and lessons and makes the most of your training investment.
SPARE PARTS

You can only earn money when your equipment is working. That’s why Ammann does everything possible to ensure you have the parts where and when you need them. Those efforts include easy online ordering to avoid confusion and enable tracking, and efficient logistics and availability to help parts reach you quickly.

WEARING KITS
Some machines handle abrasive materials in demanding applications. While wear is inevitable, downtime can be limited. Wearing kits make replacement of these parts efficient and cost-effective. All the necessary parts – big and small – are in a single box to keep you organised and efficient and to ensure the machines are quickly back up and running.

EMERGENCY KITS
Emergency kits prevent little frustrations from becoming bigger issues that can shut down a machine and even a jobsite. These kits include parts such as switches, fuses and valve coils that are simple and fast to change yet still can cause significant problems if not operating properly. The kits easily fit in the trunk or bed of a vehicle so they’re on hand when needed. A crew-member with a bit of technical knowledge can handle this work on the jobsite. These repairs take 2 hours or less.

MAINTENANCE KITS
Preventive maintenance is crucial to efficient operation and service life of machines. The easier the maintenance, the more likely it is to be completed. Maintenance kits make the upkeep simple. Parts associated with a particular maintenance process are in a single box with a single part number.

BROCHURE WITH ALL KITS
We have a prospect with all kits, and their part numbers are available for you. Just contact your parts consultant and have a digital or hardcopy sent to you.